



| Connecting Strength

K2 Base Report



NWMC

Planned installation date	03/02/2025
Project address	Neath Workingmens Social Club, 36 Wind St, Neath SA11 3HA, UK
Customer	Castell Group - Martin Pretty
Company	Solar Centric Renewables
Author	Gareth Bevan
Issue date & version	11/11/2024 K2 Base Version 3.2.15.0



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About us

K2 Systems. Innovative mounting system from a strong team.

Since 2004 we have been developing pioneering and highly functional mounting system solutions for photovoltaic installations around the world. Our systems are designed in our own product development department where we continually optimize and adapt mounting systems to the ever-changing market.

A knowledgeable and friendly team

Just like a mountain climbing team, K2 Systems is built on mutual trust. This applies to our customer service as well as within the company itself, because we believe a trusting partnership leads to successful photovoltaic projects.

Our employees place total focus on the needs and wishes of our customer. This is true in all company departments.

10 locations and worldwide sales network

In our international team, everyone works together to provide customers with competent, comprehensive and entirely personalized service.

This is especially true in the constant training our employees undergo with regards to product optimization, quality assurance, or innovations in construction techniques.

Quality management and certificates

K2 Systems stands for Connecting Strength, the highest quality, and precision-crafted and customized components. Our customers and business partners deeply appreciate all of these factors. Three independent authorities have tested, confirmed, and certified our skills and components. External authorities are not the only ones to have put K2 Systems to the test. Our internal quality control ensures that all our products are subject to a constant review process.

These measures all ensure the outstanding quality standards that exemplify products from K2 Systems, and which we maintain through largely exclusive "Made in Germany" or "Made in Europe" practices.



Product guarantee

K2 Systems offers a 12-year product warranty on all products in its integrated range. The use of high quality materials and a three-level quality inspection ensure these standards.

In a nutshell

As roof-top specialists, we offer effective and economical solutions for roofs all around the world and provide professional, fast and reliable support for our customers in the solar industry.

The static report is not including module and building verification.



Project overview

Roofs

Roof	System	Module	Height	Quantity	Total power
Roof 1  Flat	D-Dome 6.10 Classic	NU-JC440 1,722×1,134×30 mm 440 Wp	15.00 m	122	53.68 kWp
Total				122	53.68 kWp

Project information

Address	Neath Workingmens Social Club, 36 Wind St, Neath SA11 3HA, UK
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Load settings

Design method	BS EN
Failure consequence class (CC)	CC2
Design working life	25 years
Terrain category	Town Terrain
Basic wind speed	23.5 m/s
Distance to shoreline	10.00 km
Distance inside town terrain	1.00 km
Snow load zone	2
Snow load on ground level	0.40 kN/m ²

Material values

Aluminium EM-AW 6063 (EP, ET, ER/B) T66

Elastic module	E	= 70.000 N/mm ²
Shear module	G	= 26.923 N/mm ²
Density	g	= 2.700 kg/m ³
Thermal coefficient	α_T	= 2.3e- ⁵
Yielding strength	$f_{o,k}$	= 200 N/mm ²
Ultimate strength	$f_{u,k}$	= 245 N/mm ²



THE PROJECT IS VERIFIED.
please check the warning(s)!

NWMC

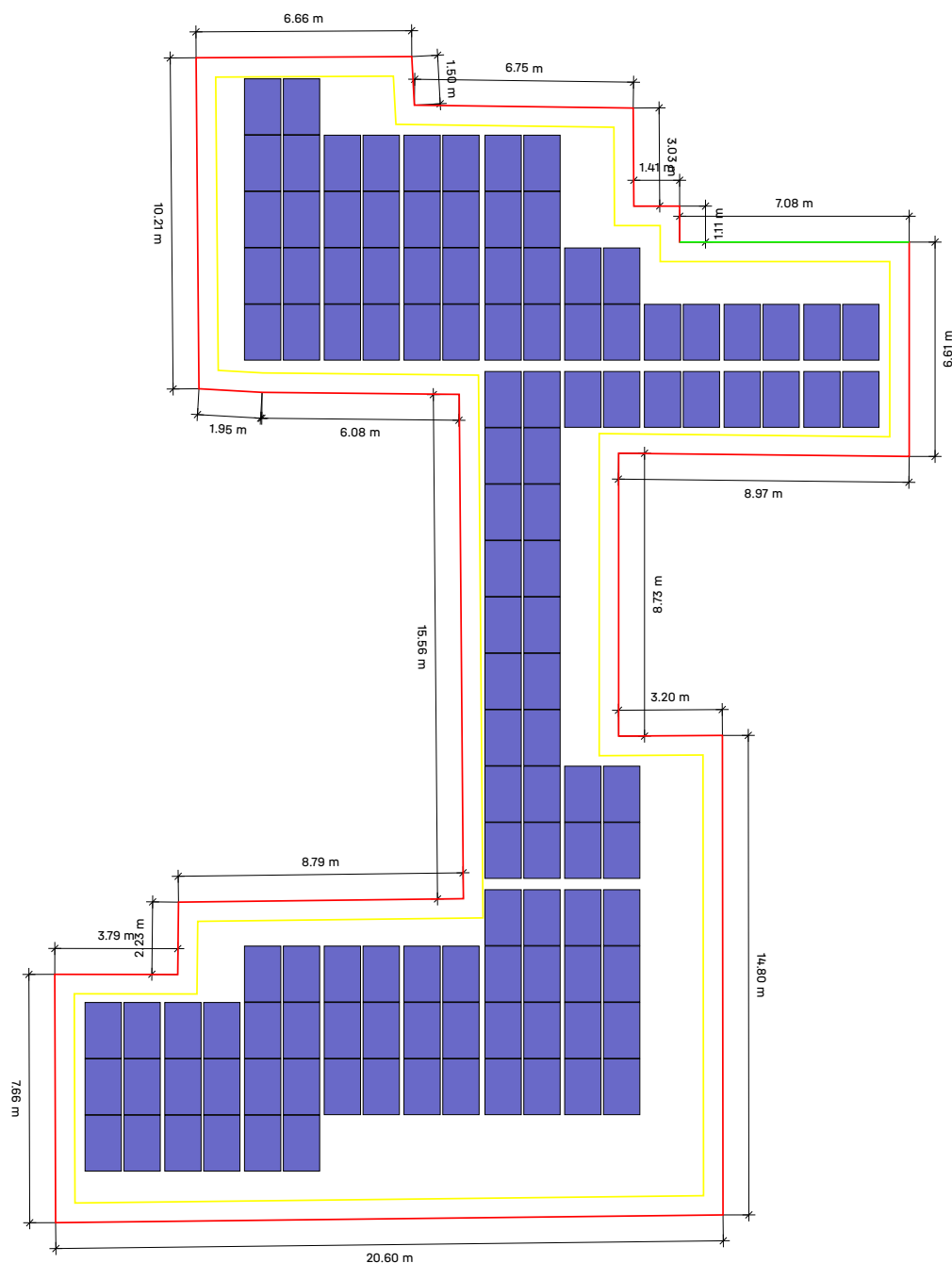


Project information

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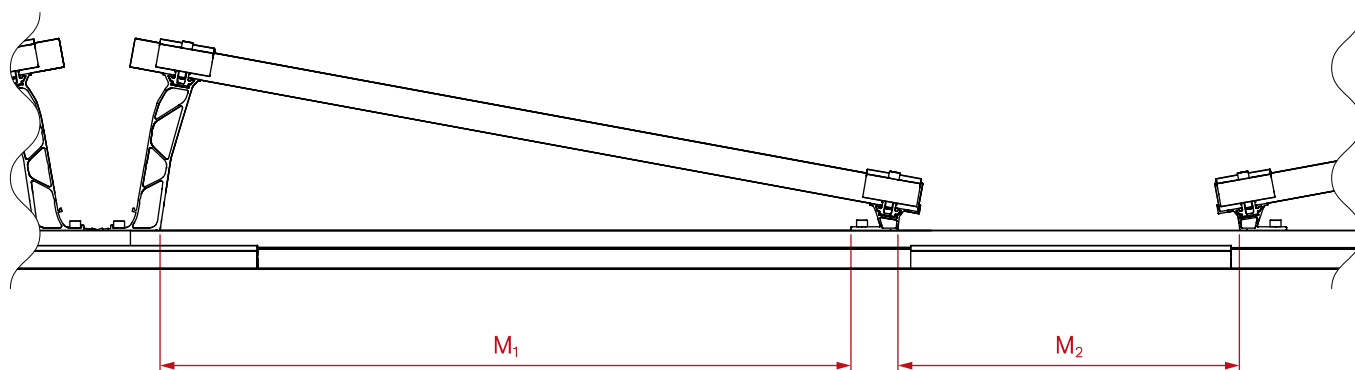


Roofs | Roof 1



Roof	System	Module	Height	Quantity	Total power
Roof 1	D-Dome 6.10	NU-JC440	15.00 m	122	53.68 kWp
Flat	Classic	1,722×1,134×30 mm 440 Wp			

Roofs | Roof 1 | Pre-assembly / assembly instructions



Module Array 1

M1 1,005.96 mm

M2 187.60 mm



Roofs | Roof 1 | Assembly plan

Base Rails

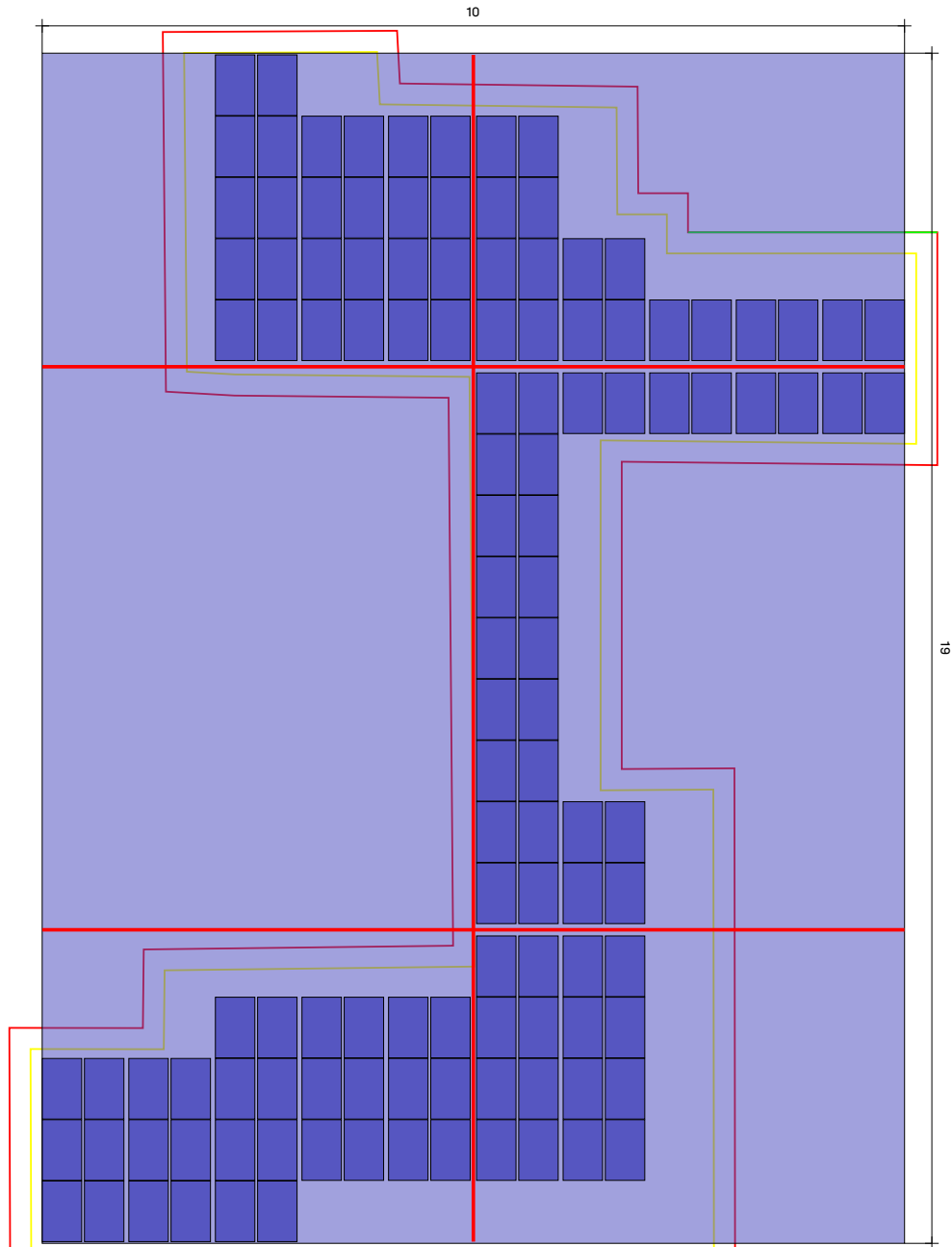
Type	Whole Rails		Rail cutting		
	Total Rail Length	Quantity 3.65 m	Part of Rail / Rest	Length	Rest
7*A	7.241 m	1*3.65 m	3.650	3.591 from 3.650	0.049
8*B	2.320 m		3.650	2.320 from 3.650	<u>1.320</u>
7*C	12.161 m	3*3.65 m	<u>1.320</u>	1.211 from 1.320	0.099
1*D	4.780 m	1*3.65 m	1.320	1.130 from 1.320	0.179
3*E	4.780 m	1*3.65 m	3.650	1.130 from 3.650	<u>2.510</u>
3*F	4.780 m	1*3.65 m	<u>2.510</u>	1.130 from 2.510	<u>1.369</u>
2*G	4.780 m	1*3.65 m	<u>1.369</u>	1.130 from 1.369	0.229

1 cm is viewed as lost for each cutting

Red numbers are leftover rails which will not be used any longer



Roofs | Roof 1 | Module array 1



Roof ① Module array ①

Mounting System

D-Dome 6.10 Classic

Module

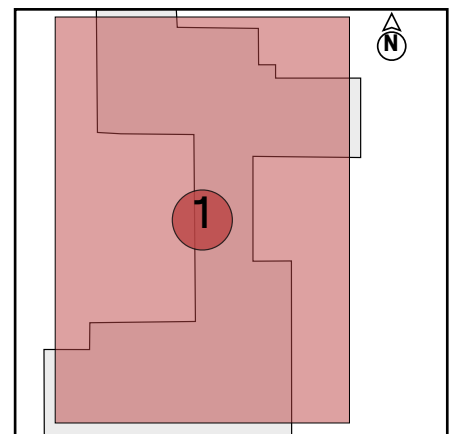
122(53.68 kWp) x NU-JC440

Row spacing

2.46 m

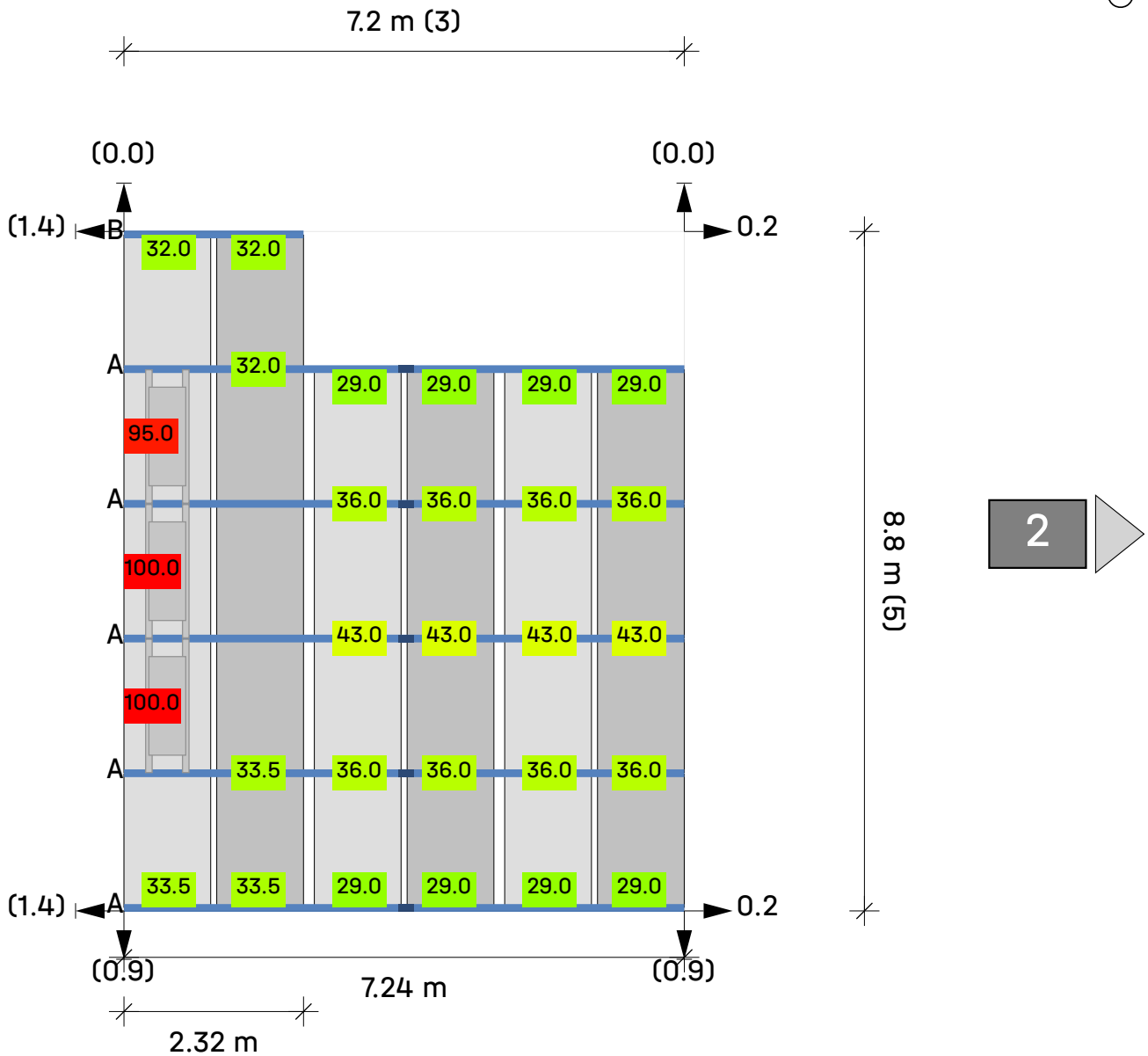
service corridor

0.14 m





Roofs | Roof 1 | Module array 1 | Module blocks



Roof ① Module array ① Module block 1

Modules $(3 \times 5) - 2 = 13$

Legend

Next block indicator

Mounting rail

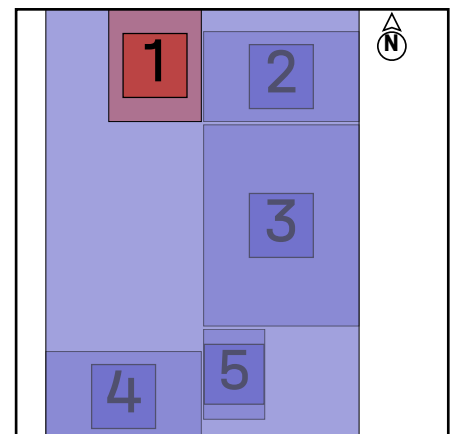
Row distance [m]

Distance to Roof Edge [m]

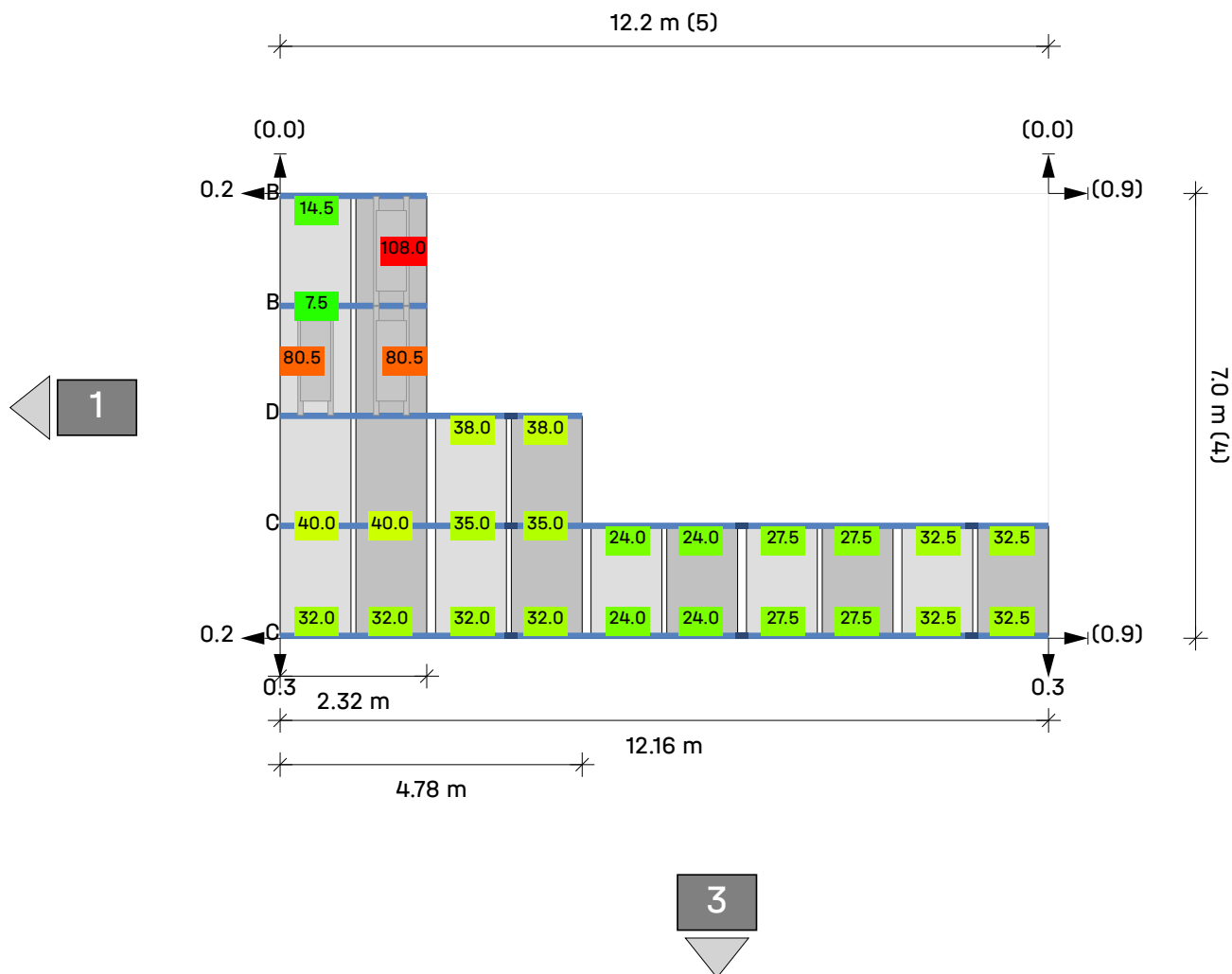
Dist. to neighbour module block/array [m]

Ballast in kilogram (kg)

Porter Ballast



Roofs | Roof 1 | Module array 1 | Module blocks

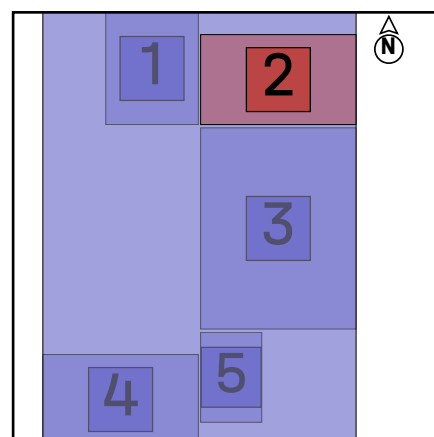


Roof ① Module array ① Module block ②

Modules (5 × 4) - 11 = 9

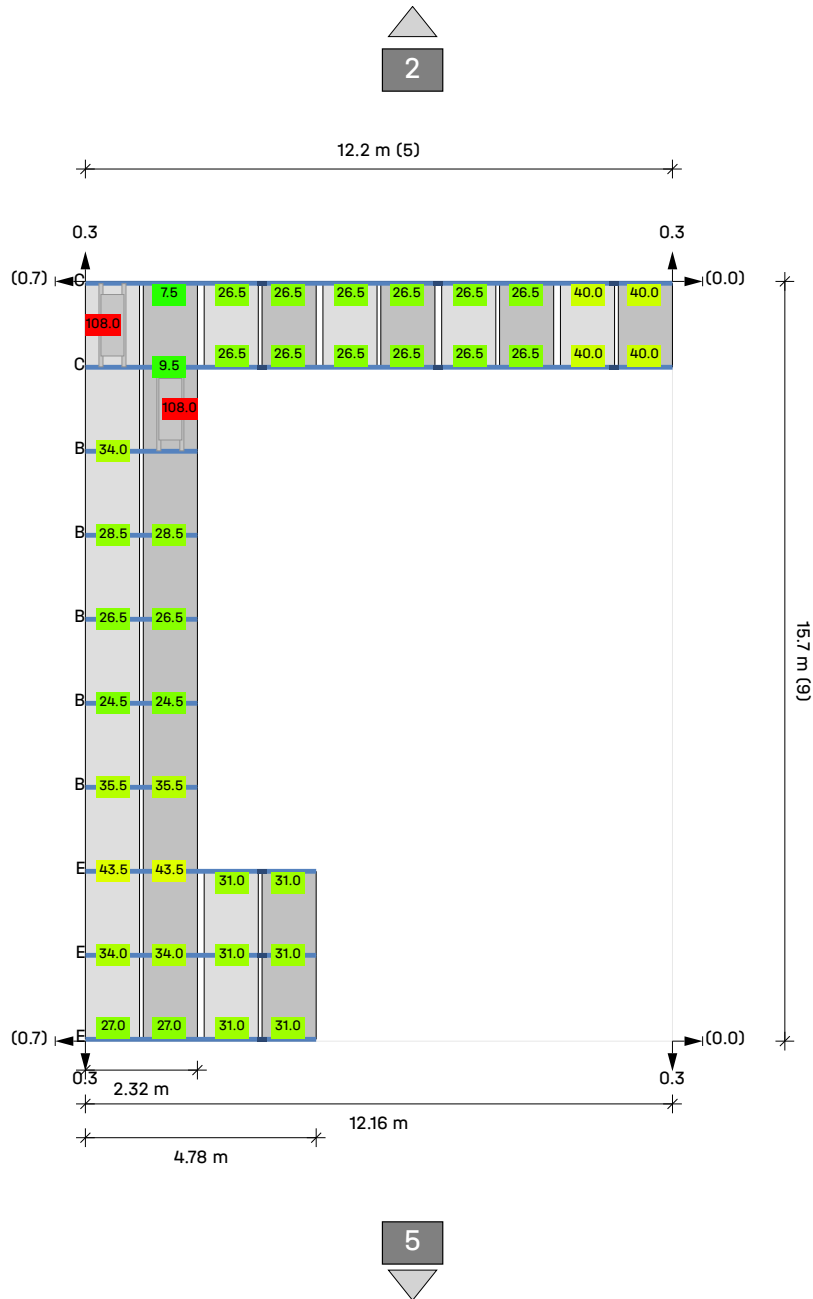
Legend

- Next block indicator
- Mounting rail
- Row distance [m]
- Distance to Roof Edge [m]
- Dist. to neighbour module block/array [m]
- Ballast in kilogram (kg)
- Porter Ballast





Roofs | Roof 1 | Module array 1 | Module blocks



Roof ① Module array ① Module block ③

Modules (5 × 9) - 30 = 15

Legend

◀ Next block indicator

— Mounting rail

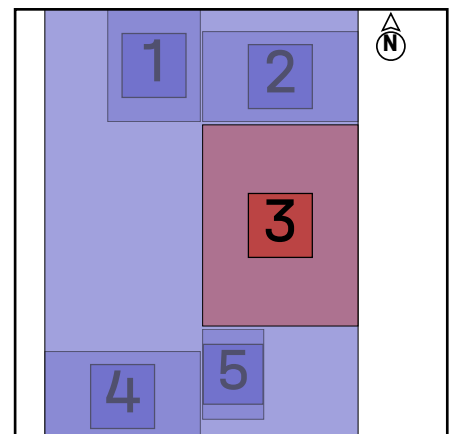
□ Row distance [m]

→ Distance to Roof Edge [m]

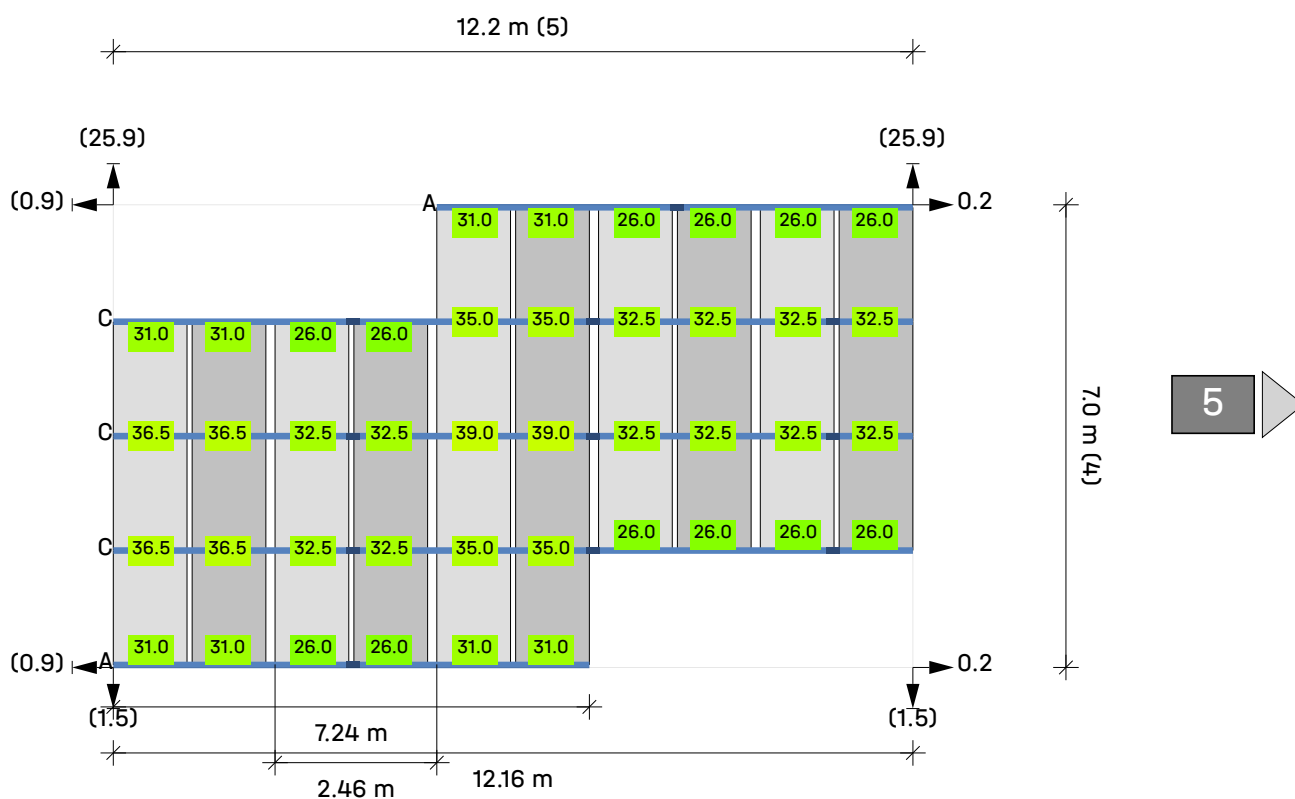
→ Dist. to neighbour module block/array [m]

25 Ballast in kilogram (kg)

Porter Ballast



Roofs | Roof 1 | Module array 1 | Module blocks

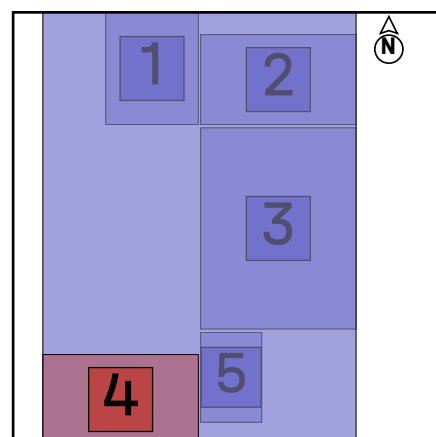


Roof ① Module array ① Module block ④

Modules (5 × 4) - 4 = 16

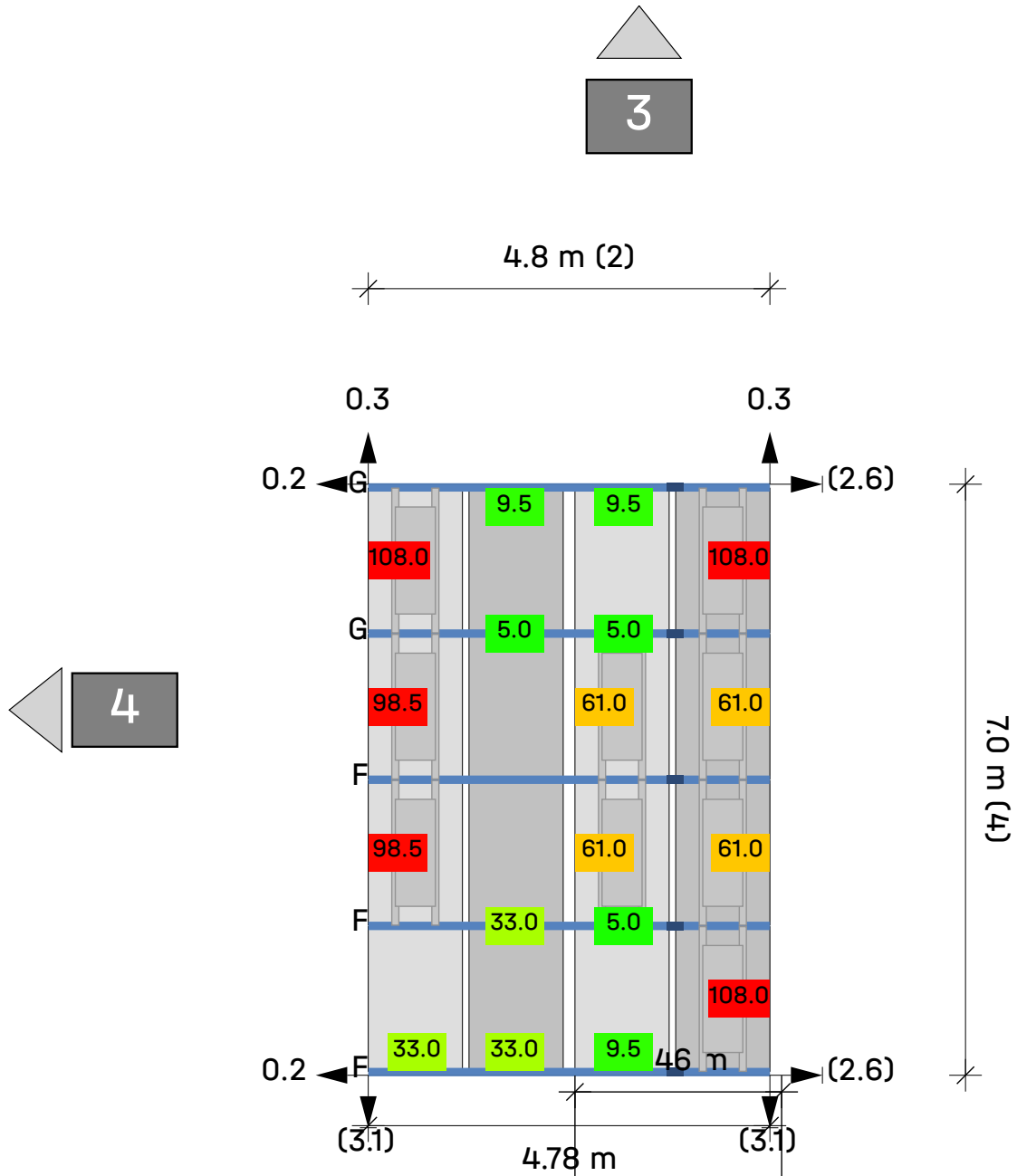
Legend

- ◀ Next block indicator
- Mounting rail
- Row distance [m]
- Distance to Roof Edge [m]
- Dist. to neighbour module block/array [m]
- 25 Ballast in kilogram (kg)
- Porter Ballast





Roofs | Roof 1 | Module array 1 | Module blocks

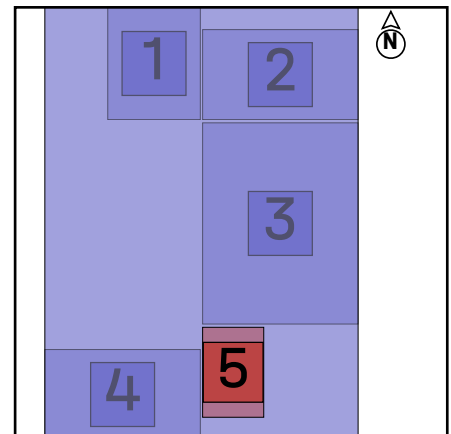


Roof ① Module array ① Module block ⑤

Modules 2 x 4 = 8

Legend

- Next block indicator
- Mounting rail
- Row distance [m]
- Distance to Roof Edge [m]
- Dist. to neighbour module block/array [m]
- Ballast in kilogram (kg)
- Porter Ballast





Results | Roof 1

Roof	System	Module	Height	Quantity	Total power
Roof 1  Flat	D-Dome 6.10 Classic	NU-JC440 1,722×1,134×30 mm 440 Wp	15.00 m	122	53.68 kWp

Module

Name	NU-JC440
Manufacturer	Sharp
Output power	440 Wp
Dimensions	1,722×1,134×30 mm
Weight	20.7 kg
Panel Tilt	8.6 °

Module clamps

module clamp	DomeClamp Black MC Set 30-50
end clamp	DomeClamp Black EC Set 30-50

Ballast capacity

Speed Porter	40.0 kg
Porter	108.0 kg

Verification system utilisation

Type	pressure	suction
Verification system utilisation	95.95%	60.23%
Loads on modules (ultimate state)	1.70 kN/m ²	-1.23 kN/m ²
Loads on modules (Serviceability)	1.14 kN/m ²	-0.79 kN/m ²



Results | Roof 1

Specific loads

Module block	No. of modules	Ballast [kg]	Dead weight [kg]	Module block area [m ²] (incl. service corridor)	Dead Load [kN/m ²]	Dead load (roof surface area) [kN/m ²]
Block 1	26	1,183.5	1,765.90	54.98	0.31	
Block 2	18	981.0	1,384.20	38.47	0.35	
Block 3	30	1,370.0	2,042.00	63.13	0.32	
Block 4	32	1,314.0	2,030.80	68.44	0.29	
Block 5	16	907.5	1,265.90	33.63	0.37	
Total	122	5,756.0	8,488.80			0.18



Results | Roof 1

Notes

- The proof of static equilibrium and load capacity of the system are carried out by checking the load cases uplift and sliding by wind according to wind tunnel expertise from IFI institute
- You will find a short version of the wind tunnel report and a certificate for the further static calculations on our homepage.
- The structure was statically verified in accordance with Eurocode 9: Design of aluminium structures (DIN EN 1999-1-1:2021) and offers sufficient load-bearing capacity and stability for the loads specified in the chapter 'Maximum actions on the components'.
- Adjustment factor for wind load regarding service life period, f_W , is according to DIN EN 1991-1-4/ NA, NDP for 4.2 (2P) note 5, table 3
- Adjustment factor for snow load regarding service life period, f_S , is according to DIN EN 1991-1-3/ annex D, table 4
- All resistance values of components are determined from an extern static engineering office.
- The structural design complies with BS EN 1990 - Basis of Structural Design.
- Snow loads are determined in accordance with National Annex BS NA EN 1991-1-3 (2018) - UK National Annex to EC1 - Action on structures - general actions - snow loads.
- Wind loads are determined in accordance with National Annex BS NA EN 1991-1-4 - UK National Annex to EC1 - Action on structures, general actions - wind actions.
- Service life is recognised according to 'Eurocode EN 1991 - Action on structures, Snow loads' and 'Eurocode EN 1991 - Actions on structures, Wind actions'. Subject to the Building Regulations and for security-relevant reasons the installation has to be dismantled at the end of its service life.
- Failure consequence class is considered according to 'Eurocode EN 1990 - Basis of structural design'.
- The person responsible for the execution of the work must check the load assumptions made with the conditions on site. If deviations are found, the person who prepared the static calculation must be consulted immediately. , in particular § 2 ("technical and specialist requirements for the customer"), § 7 ("warranty provisions") and § 8 ("limitation of liability").
- One or more ballast values exceed the preset ballast capacities. Please ensure that the required ballast can be installed at the respective position.



Structural analysis report | Roof 1

General information

Name	NWMC
Mounting System	D-Dome 6.10 Classic
Author	Gareth Bevan

Location information

Address	Neath Workingmens Social Club, 36 Wind St, Neath SA11 3HA, UK
Ground elevation	12.41 m

Roof information

Building height	15.00 m
Roof type	Flat roof
Roof pitch	0°
Fastening method	with Ballast
Roof covering	Flat
Min. roof edge distance	0.60 m
Parapet wall height	1.10 m
Material	Single ply membrane
Friction coefficient	0.2

The friction coefficients given here must be checked onsite. If a lower value is found, this must be specified here for the ballast calculation!

Loads

Design method	BS EN
Failure consequence class (CC)	CC2
Design working life	25 years
Terrain category	Town Terrain
Distance to shoreline	10.00 km
Distance inside town terrain	1.00 km

Wind load

Velocity pressure, 50 years	$q_{p,50} = 0.927 \text{ kN/m}^2$
Adjustment factor for service life	$f_w = 0.921$
Velocity pressure, 25 years	$q_{p,25} = 0.854 \text{ kN/m}^2$



Structural analysis report | Roof 1

Snow load

Snow load zone	2
Snow guard	No
Snow load on ground level	$s_k = 0.400 \text{ kN/m}^2$
Shape Coefficient for Snow	$\mu_i = 0.800$
Factor for roof pitch	$d_i = 1.000$
Snow load on roof, 50 year	$s_{i,50} = 0.320 \text{ kN/m}^2$
Adjustment factor for service life	$f_s = 0.929$
Snow load on roof, 25 years	$s_{i,25} = 0.297 \text{ kN/m}^2$

Dead Load

Weight of module	$G_M = 20.7 \text{ kg}$
Weight of mounting system per module	$= 1.7 \text{ kg}$
Module area	$A_M = 1.95 \text{ m}^2$
Dead weight of module per m^2	$= 10.60 \text{ kg/m}^2$
Dead weight of mounting system per m^2	$= 0.87 \text{ kg/m}^2$
Total Dead Load (excl. ballast) per m^2	$= 0.11 \text{ kN/m}^2$

Load Combinations

Ultimate limit state

Partial safety factor unfavourable permanent load	$\gamma_{G,sup} = 1.35$
Partial safety factor favourable permanent load	$\gamma_{G,inf} = 1.00$
Partial safety factor destabilising permanent load	$\gamma_{G,dst} = 1.10$
Partial safety factor stabilising permanent load	$\gamma_{G,stab} = 0.90$
Partial safety factor variable loads	$\gamma_Q = 1.50$
Combination coefficient with regards to wind	$\psi_{0,W} = 0.60$
Combination coefficient with regards to wind (additional varying influences)	$\psi_{1,W} = 0.20$
Combination coefficient with regards to Snow	$\psi_{0,S} = 0.50$
Importance factor permanent	$\kappa_{Fl,G} = 1.00$
Importance factor variable	$\kappa_{Fl,Q} = 1.00$
Characteristic dead weight	G_k
Characteristic snow load on the roof	$S_{i,n}$
Characteristic wind load	W_k
Load case combination 01	$LCC\ 01_{uls} = \gamma_{G,sup} * \kappa_{Fl,G} * G_k + \gamma_Q * \kappa_{Fl,Q} * S_{i,n}$
Load case combination 02	$LCC\ 02_{uls} = \gamma_{G,sup} * \kappa_{Fl,G} * G_k + \gamma_Q * \kappa_{Fl,Q} * W_{k,Pressure}$
Load case combination 03	$LCC\ 03_{uls} = \gamma_{G,sup} * \kappa_{Fl,G} * G_k + \gamma_Q * \kappa_{Fl,Q} * (W_{k,Pressure} + \psi_{0,S} * S_{i,n})$



Structural analysis report | Roof 1

$$\begin{aligned}\text{Load case combination 04} \quad \text{LCC 04_uls} &= \gamma_{G,\text{sup}} * K_{Fl,G} * G_k + \gamma_Q * K_{Fl,Q} * (S_{i,n} + \psi_{0,W} * W_{k,\text{Pressure}}) \\ \text{Load case combination 06} \quad \text{LCC 06_uls} &= \gamma_{G,\text{inf}} * G_k + \gamma_Q * K_{Fl,Q} * W_{k,\text{Suction}}\end{aligned}$$

Static equilibrium

$$\begin{aligned}\text{Uplift Verification} \quad \text{LCC up} &= \gamma_{G,\text{stb}} * G_k + \gamma_Q * K_{Fl,Q} * W_{k,n,\text{Uplift}} \\ \text{Displacement verification} \quad \text{LCC displ} &= \gamma_{G,\text{stb}} * G_k + \gamma_Q * K_{Fl,Q} * W_{k,n,\text{Displacement}}\end{aligned}$$

Serviceability limit state

$$\begin{aligned}\text{Combination coefficient with regards to wind} \quad \psi_{0,w} &= 0.60 \\ \text{Combination coefficient with regards to Snow} \quad \psi_{0,s} &= 0.50\end{aligned}$$

$$\begin{aligned}\text{Load case combination 01} \quad \text{LCC 01_sls} &= G_k + S_{i,n} \\ \text{Load case combination 02} \quad \text{LCC 02_sls} &= G_k + W_{k,\text{Pressure}} \\ \text{Load case combination 03} \quad \text{LCC 03_sls} &= G_k + W_{k,\text{Pressure}} + \psi_{0,S} * S_{i,n} \\ \text{Load case combination 04} \quad \text{LCC 04_sls} &= G_k + S_{i,n} + \psi_{0,W} * W_{k,\text{Pressure}} \\ \text{Load case combination 06} \quad \text{LCC 06_sls} &= G_k + W_{k,\text{Suction}}\end{aligned}$$

Max. Pressure on insulation

General information

$$\begin{aligned}\text{dead load system} \quad g_{\text{System}} &= 0.11 \text{ kN/m}^2 \\ \text{aerodynamic coefficient} \quad c_{p,\text{Pressure}} &= 0.20\end{aligned}$$

Load distribution underneath the building protection mat under Peak (45°)

$$\begin{aligned}\text{Dimensions} \quad &380.0 \times 75.3 \times 27.6 \text{ mm} \\ A_{\text{eff}} &= 28,614.00 \text{ mm}^2 \\ A_{\text{load range area}} &= 1.95 \text{ m}^2 \\ \text{maximum ballast} \quad G_{\text{ballast required}} &= 58.1 \text{ kg}\end{aligned}$$

Load distribution underneath the building protection mat under SD (45°)

$$\begin{aligned}\text{Dimensions} \quad &380.0 \times 75.3 \times 27.6 \text{ mm} \\ A_{\text{eff}} &= 28,614.00 \text{ mm}^2 \\ A_{\text{load range area}} &= 1.95 \text{ m}^2 \\ \text{maximum ballast} \quad G_{\text{ballast required}} &= 15.0 \text{ kg}\end{aligned}$$

Load Combinations

	$\sigma_{Ek,\text{heat insulation,D6_10Eco}} [\text{Pa}]$	$\sigma_{Ek,\text{heat insulation,SD}} [\text{Pa}]$
Load case combination 00	27,582	12,804
Load case combination 01	47,639	32,861

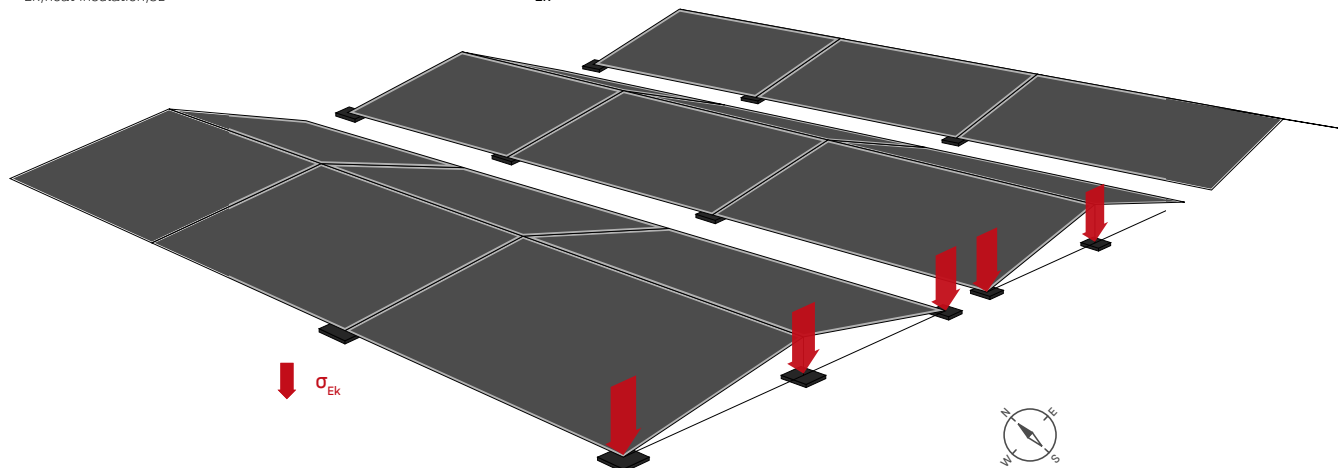
Structural analysis report | Roof 1

Dead loads (PV system + ballast)

$\sigma_{Ek, \text{heat insulation, D6_10Eco}}$	$\sigma_{Ek} = 27,582 \text{ Pa}$
$\sigma_{Ek, \text{heat insulation, SD}}$	$\sigma_{Ek} = 12,804 \text{ Pa}$

Maximum actions (sum of dead loads and snow)

$\sigma_{Ek, \text{heat insulation, D6_10Eco}}$	$\max \sigma_{Ek} = 47,639 \text{ Pa}$
$\sigma_{Ek, \text{heat insulation, SD}}$	$\max \sigma_{Ek} = 32,861 \text{ Pa}$



H-V-loads

According to wind tunnel report by I.F.I. Institut für Industrieaerodynamik GmbH

General information

Total number of modules	122
Roof areas covered with modules	A = ca. 258.65 m ²
Dead Load	$g_{k, \text{System incl. ballast}} = 0.32 \text{ kN/m}^2$

Aerodynamic coefficients

	$C_{p, \text{Pressure}}$	= according to EN 1991-1-4
	$C_{F, x, \text{average}}$	= -0.03
	$C_{F, y, \text{averaged}}$	= 0.01
edge distance correction	$k_{s, xy}$	= 0.50
Parapet wall- correction coefficient	k_p	= 0.54
Factor building height		= 1.00

Structural analysis report | Roof 1

Horizontal pressure

$$W_{k,F,x} = -0.021 \text{ kN/m}^2$$

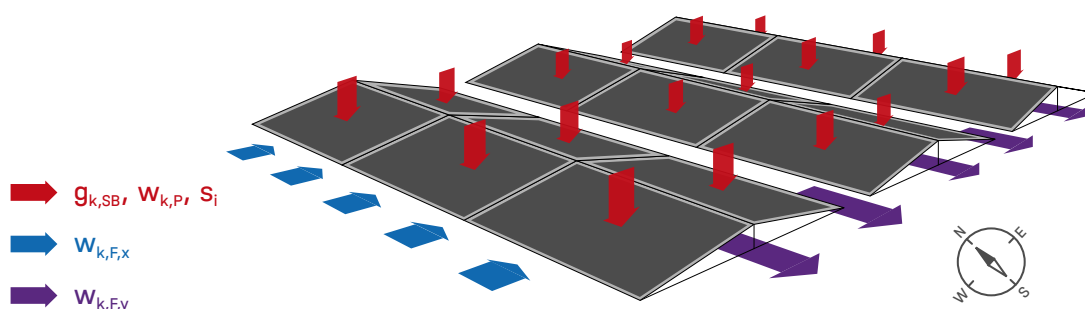
$$W_{k,F,y} = 0.004 \text{ kN/m}^2$$

Vertical pressure

$$g_{k,\text{System incl. ballast}} = 0.32 \text{ kN/m}^2$$

$W_{k,\text{Pressure}}$ - according to EN 1991-1-4

S_i - according to EN 1991-1-3



Comment:

Flat roof vertical wind loads are essentially determined by its displacement effect and remain unchanged even with a flat pv structure. We advise using the aerodynamic coefficients according to DIN EN 1991-1-4 to calculate flat roofs.



Bill of material

Position	Item no.	Item description	Quantity	Weight
1	2004125	Dome 6.10 Peak	164	49.2 kg
2	1001643	MK2	396	6.9 kg
3	2001729	Socket Head Bolt serrated M8×20	396	5.1 kg
4	2003243	Dome 6.10 SD	164	49.7 kg
5	2003126	Dome Mat S 380	195	71.8 kg
6	2004277	K2 BasicRail 22; 3.65 m	55	129.1 kg
7	1006039	Dome FlatConnector Set	37	7.2 kg
8	2002870	K2 Solar Cable Manager	122	0.3 kg
9	2002609	DomeClamp Black MC Set 30-50	160	9.3 kg
10	2002610	DomeClamp Black EC Set 30-50	168	11.1 kg
11	2003150	Dome Porter short	34	50.3 kg
12	2002300	Dome SpeedPorter	280	21.3 kg
Total				411.2 kg



Thank you for choosing a K2 mounting system.

Systems from K2 Systems are quick and easy to install.

We hope these instructions have helped.

Please contact us with any questions or suggestions for improvement.

Our contact data:

k2-systems.com/en/contact

Our General Terms of Business apply. Please refer to k2-systems.com

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