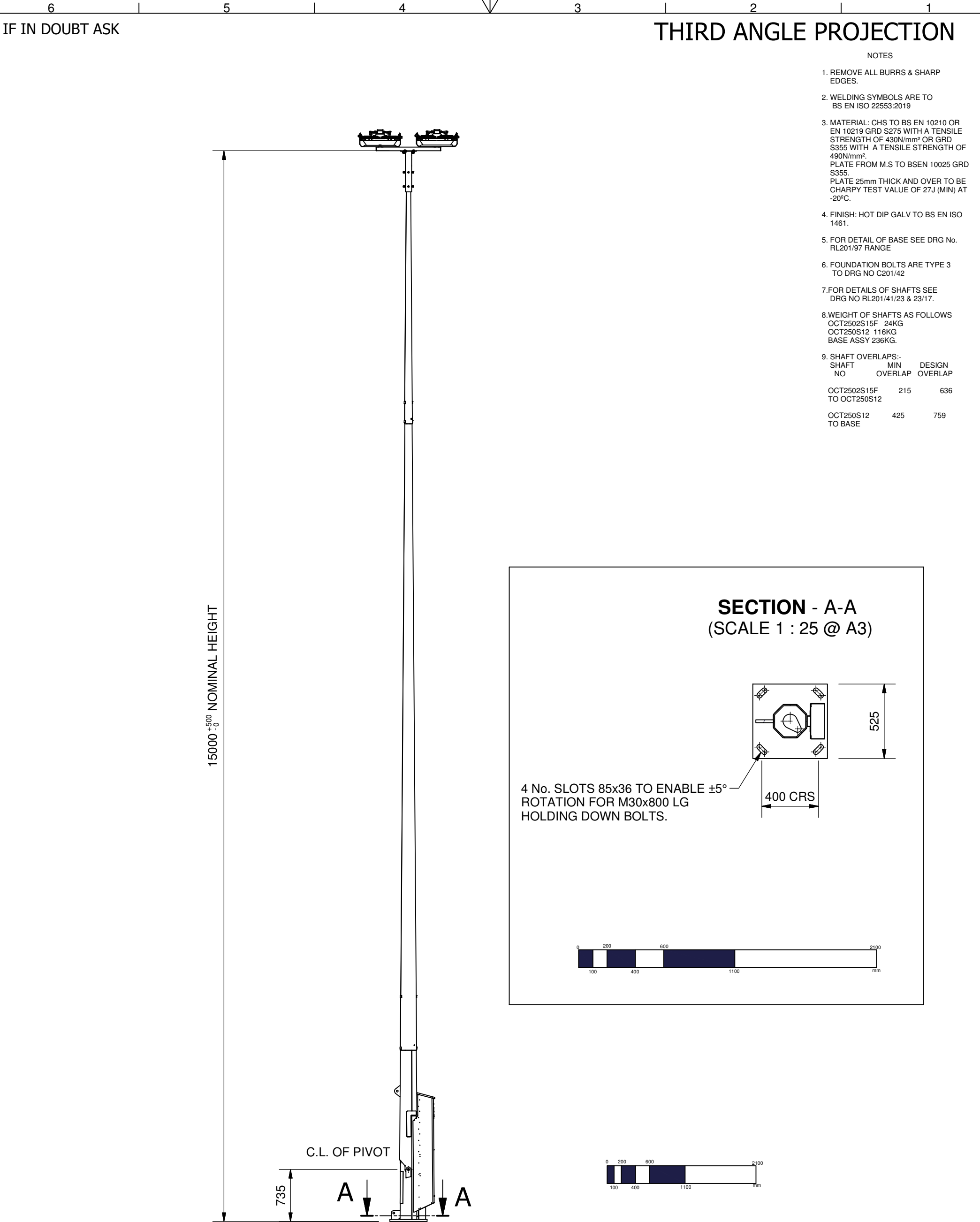




IF IN DOUBT ASK

THIRD ANGLE PROJECTION

- NOTES
1. REMOVE ALL BURRS & SHARP EDGES.
 2. WELDING SYMBOLS ARE TO BS EN ISO 22553:2019
 3. MATERIAL: CHS TO BS EN 10210 OR EN 10219 GRD S275 WITH A TENSILE STRENGTH OF 430N/mm² OR GRD S355 WITH A TENSILE STRENGTH OF 490N/mm². PLATE FROM M.S TO BSEN 10025 GRD S355. PLATE 25mm THICK AND OVER TO BE CHARPY TEST VALUE OF 27J (MIN) AT -20°C.
 4. FINISH: HOT DIP GALV TO BS EN ISO 1461.
 5. FOR DETAIL OF BASE SEE DRG No. RL201/97 RANGE
 6. FOUNDATION BOLTS ARE TYPE 3 TO DRG NO C201/42
 - 7.FOR DETAILS OF SHAFTS SEE DRG NO RL201/41/23 & 23/17.
 - 8.WEIGHT OF SHAFTS AS FOLLOWS
OCT2502S15F 24KG
OCT250S12 116KG
BASE ASSY 236KG.
 9. SHAFT OVERLAPS:-

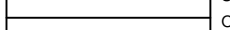
SHAFT NO	MIN OVERLAP	DESIGN OVERLAP
OCT2502S15F TO OCT250S12	215	636
OCT250S12 TO BASE	425	759

SECTION - A-A
(SCALE 1 : 25 @ A3)

4 No. SLOTS 85x36 TO ENABLE ±5° ROTATION FOR M30x800 LG HOLDING DOWN BOLTS.

FRONT
(SCALE 1 : 50 @ A3)

B	SM	SCALE NOTES UPDATED	16/05/2022	MN
A	OLM	SCALE NOTES UPDATED	22/02/2022	MN
REV	DRN	DESCRIPTION	DATE	CHK

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	IF IN DOUBT ASK		SIZE	TOLERANCE	Checked 							
			OVER 0 UP TO 100	± 1	Date 30/11/2021							
			OVER 101 UP TO 500	± 2	SCALE : AS STATED							
			OVER 501 UP TO 1000	± 2	FORMAT : A3							
			OVER 1001	± 5	Sales order No.							
3rd ANGLE PROJECTION		ANGLES	± 0.5°			Drg. No. HL250D15/2/CH1LED		Rev B				