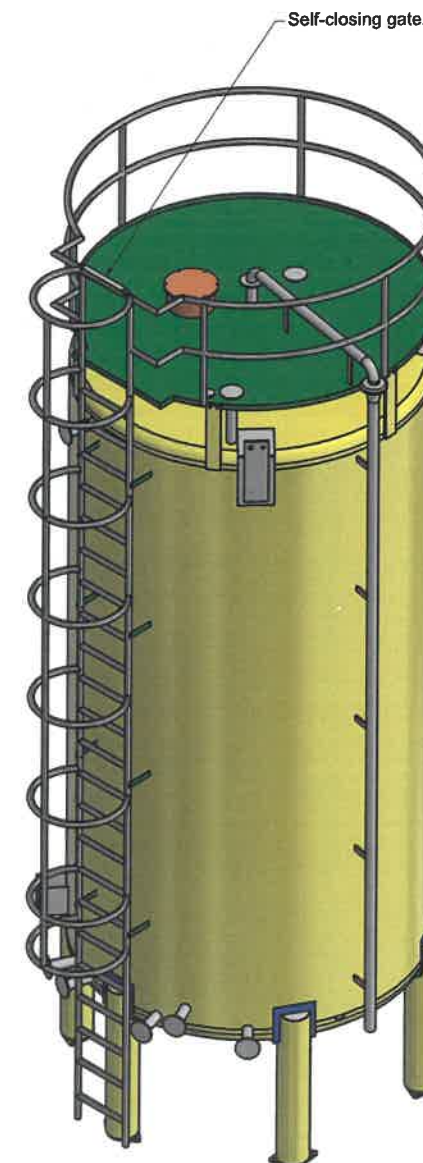
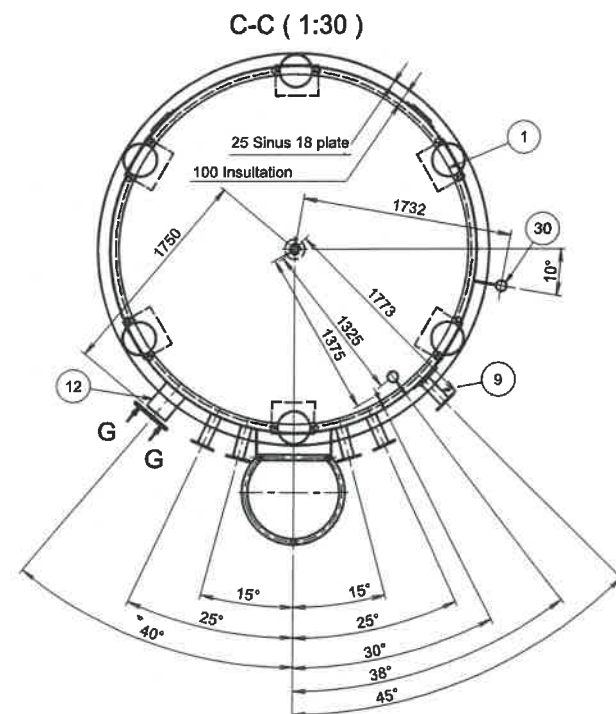
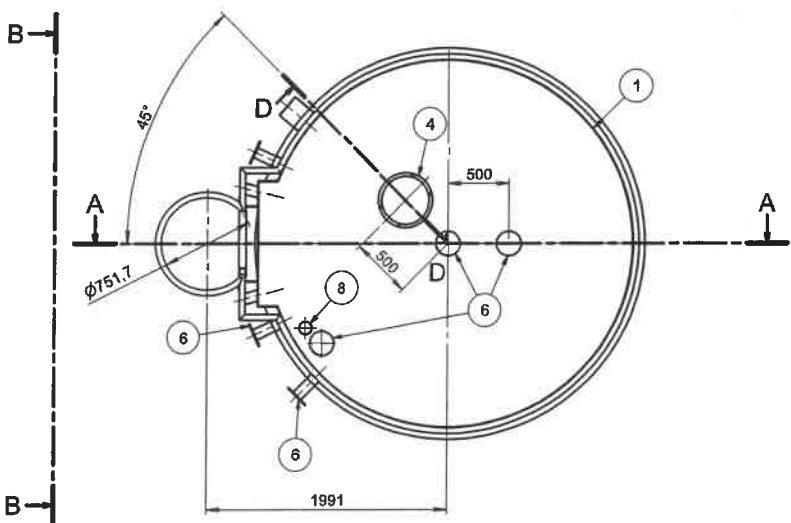
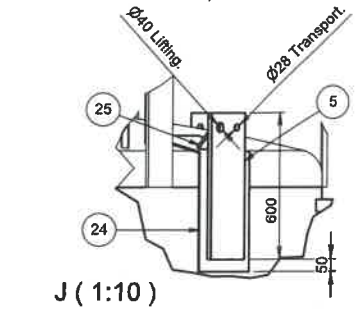
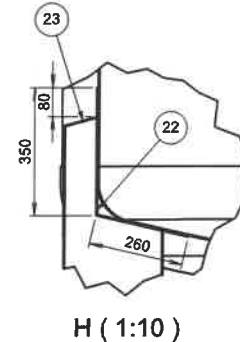
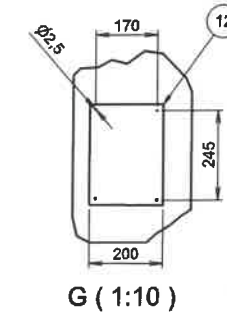
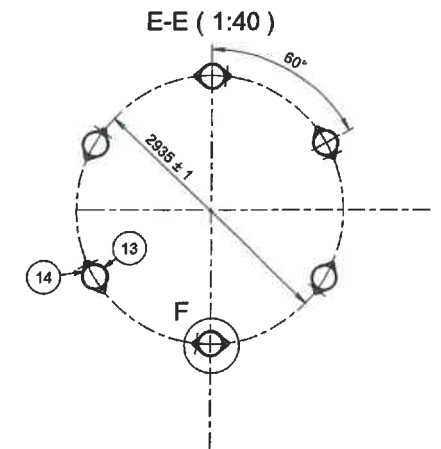
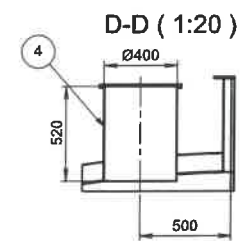
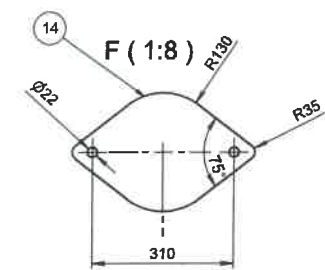
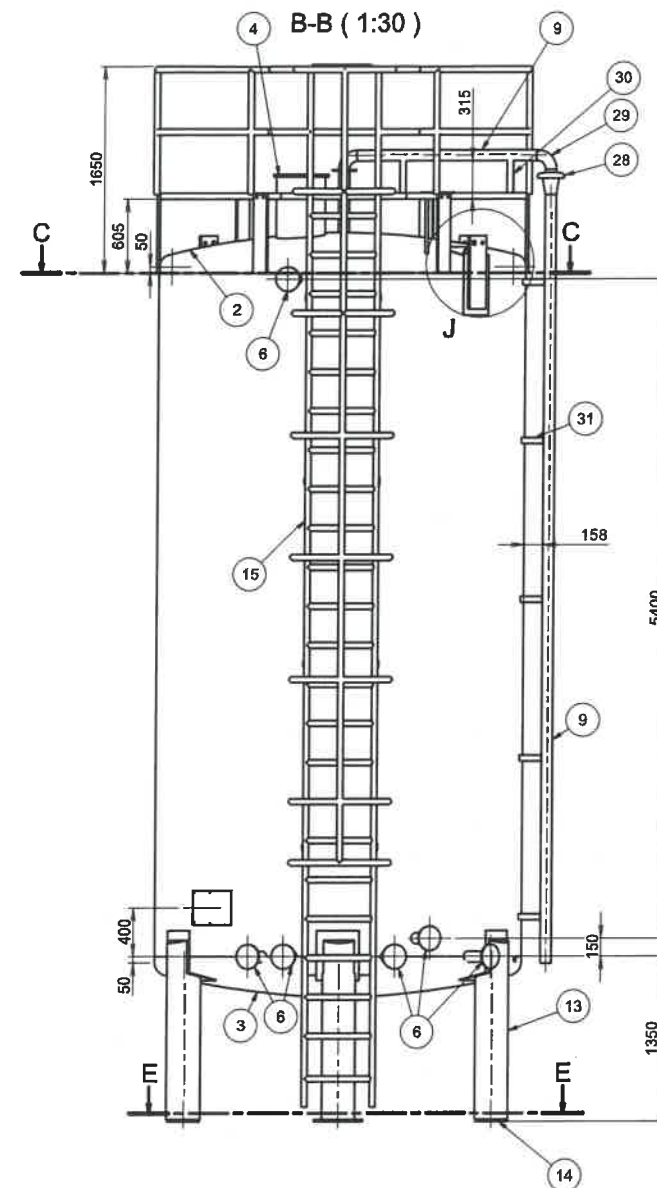
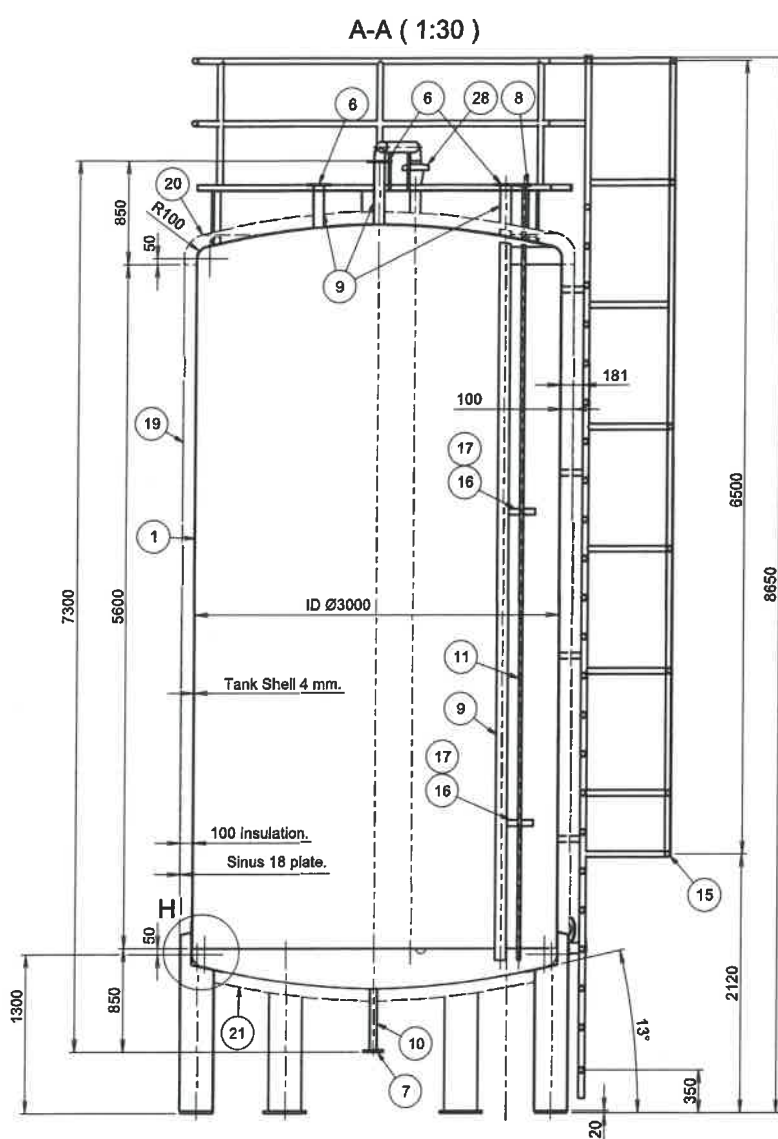




Notice :

1. Tank total content = 40 m3
- 2.) Platform & Ladder to be detachable from tank.
- 3.) Access door as specified, or similar
- 4.) To be visual testet, and proved for leaks (Penetrate test)
- 5.) Welding to be pickled

31	Support side	350x50x10	5			0	0,7
30	Support	184x50x10	2			0	1,4
29	Elbow-88.3-R114.3-Cap	Ø88.9x2 90°	2		AISI 304	0	0,8
28	Tank vent		1		AISI 304/3016		2,2
25	Reinforcement	80 x 12	3		AISI 304	This	1,5
24	Reinforcement	490 x 300 x 4	3		AISI 304	This	7,4
23	End cap	0 x 0 x 0	6		AISI 304	This	0,4
22	Reinforcement	610 x 350 x 4	6		AISI 304	This	6,7
21	Cover plate bottom	0,6	Misc.	Plain plate	Au.	This	44,3
20	Cover plate top	0,6	Misc.	Plain plate	Au.	This	45,5
19	Cover plate side	0,6	Misc.	Sinus-18 plate	Au.	This	26,5
18	Insulation	100mm	Misc.		Rockwool	This	83141,1
17	Pipe clamp	Ø28,9x2	2		AISI 304	This	0,3
16	Pipe clamp	Ø88,9x2	2		AISI 304	This	0,3
15	Platform & ladder		1		AISI 304	This	480,4
14	Foot plate	20mm	6		AISI 304	This	10,1
13	Log	Ø273x4,0	6		AISI 304	This	33,9
12	Sign bracket	240x200x2	1		AISI 304	This	3,0
11	Pipe Ø28,9x2	Ø28,9x2	Misc.		AISI 304	This	7,8
10	Pipe Ø60,3x2	Ø60,3x2	Misc.		AISI 304	This	1,5
9	Pipe Ø88,9x2	Ø88,9x2	Misc.		AISI 304	This	1,1
8	Flange	DN25-PN10	1	DIN 2576	AISI 304	This	1,1
7	Flange	DN50 - PN10	1	DIN 2576	AISI 304	This	3,0
6	Flange	DN80 - PN10	9	DIN 2576	AISI 304	This	2,5
5	Lifting bracket	600x250x20mm	3		AISI 304	This	18,5
4	Access door	Type: 8v2538	1	Hollmex	AISI 304/319	This	12,7
3	Tank bottom	5mm	1	Dished	AISI 304	This	257,0
2	Tank top	5mm	1	Dished	AISI 304	This	252,9
1	Tank shell	4mm	1		AISI 304	This	1658,7
Item	Description	Dimension	Pcs	Manufact code	Material code/type	Detail Drawing / Item	kg/pcs

Tolerances unless otherwise specified:
Welding: EN ISO 11018-6
Material: EN 23198-1-4
AET-MODEL:
Weight: 24.04.2020
Scale: A1 - 1:500
Date: 24.04.2020
App: TSM



Project: Western Wood Energy Plant
SNCR-System
Urea Tank
Drawn by: 10160 HSO00 090(A)